

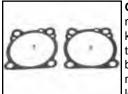
Bolt-On Cylinder Kit

includes 10:1 compression Wiseco forged piston kit fitted. No case boring required. Fits Evo 83".

VT No. Finish
11-1253 Black
11-1258 Silver
11-0156 Piston Set
11-0157 Ring for 1 Piston

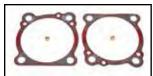
Bolt-On Cylinder Kit

The Sifton cylinders have a very thick, large outside diameter, "cast in" liner which has been proven to be an important factor to maintain thermal stability which is the ability to retain the important cylinder bore dimension through repeated heat cycles.



Oil Fix Kit for Big Twin Evolution on models includes two cylinder base gaskets and two oil jet controls which control the oil coming from the head through the barrel and into the case, so the oil does not touch the base gasket thereby not leaking through the base gasket.

VT No. 15-0597



Cylinder Base Sealing Kit includes two double beaded gaskets and two cylinder inserts to insure oil return.

VT No. 15-1288

V-Rod Kit



1320cc Big Bore Kit for V-Rod includes 12:1 compression forged Wiseco Piston Set with rings and matched 4.250 bore gaskets and sleeve set. Case boring required.

VT No. Item
11-0333 Piston and Sleeve Kit
14-0683 O-Ring Set (W6165)
60-0165 Case Boring Service



Cubic Inch = πr^2 x Stroke $r = \frac{1}{2}$ of Bore

1 cubic inch = 16.38 cc 1 cubic inch = .0163871 liter



Big Bore Cylinder for Evolution











3%" **Big Bore Cylinder** for Evolution motors with 4¼" stroke forged pistons are with Hastings Rings pre-fit in the heavy wall cylinders. Cylinder Sets 35%" and larger require case boring.

VI No.	Ratio	Piston	Finish					
11-0094	9.25:1	Wiseco	Silver					
11-0095	9.25:1	Wiseco	Black					
11-1513	9.25:1	Sifton	Silver					
60-0165	Machine Crankcase for above cylinder							
11-0532	Silver Cylinder, each							
11-0533	Black Cylinder, each							
11-9948	Sifon Piston							

CUBIC INCH CHART Stock 74 Stock 80										
	STROKE	31/2"	3.968"	41/4"	41/2"	4 ⁵ / ₈ "	43/4"	5.00"		
	35/16"	61"								
	37/16"	64.8"	73.7"	78.7"	83.4"	85.7"	88.0"	92.8"		
B	3 ¹ / ₂ "	67.2"	76.3"	81.6"	86.6"	89.0"	91.4"	96.1"		
	3 5/8"	72.1"	81.7"	87.4"	92.9"	95.5"	99.0"	103.2"		
	311/16"	74.6"	84.7"	90.7"	96.1"	98.8"	101.5"	106.8"		
R	313/16"	79.9"	90.6"	97.0"	102.8"	103.7"	108.9"	114.2"		
l _	37/8"	82.3"	93.4"	100.1"	100"	108.9"	111.9"	117.8"		
ΙE	4.00"	87.9"	99.7"	106.8"	113.0"	116.1"	119.3"	125.6"		
	4¹/8"	93.4"	106.0"	113.5"	120.2"	123.5"	126.9"	133.6"		
	41/4"	99.2"	112.6"	120.5"	127.6"	131.1"	134.7"	141.8"		