



Big Twin Oil Pump Assembly

Replica Oil Pump



12-9969



12-9801

Washers

Sifon™ Oil Pump Assembly features improved oil pump pressure regulation that will ensure correct oiling to all areas of Big Twin engines. This pump kit includes all necessary fittings, snap rings, keys, gaskets and mounting bolts. Can be used on either chain drive or belt drive models. **Note:** On 1970-80 models a drilling operation is required, use VT No. 16-0986 drill fixture. Available with breather gear kit. Oil pump kits with breather include drive gear, breather gear and washers, uses S&S style gaskets.

Pump	Pump With Breather	Year	Finish
12-9969	12-9800	1936-53	Polish
12-9970	12-9801	1936-53	Chrome
12-9969	12-9806	1954-72	Polish
12-9970	12-9807	1954-72	Chrome
12-9971	12-9802	1973-91	Polish
12-9972	12-9803	1973-91	Chrome

S&S Complete Oil Pump Assemblies with billet bodies. Include all internal gears and shafts for years listed. Also available as complete kits that include drive shaft gear, pinion shaft gear and breather gear kit.

Oil Pump Assembly

VT No.	Years
12-8001	1936-72
12-8002	1973-91



12-8002



Oil Pump Kits with Breather Assembly

12-8008	1973-91
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Note: S&S Oil Pumps are machined for two basic groups 1936-72 and 1973-91. Installations on engines from 1936-1969 and 1981-91 are strictly bolt on and require no modifications. Engines from 1970-80 require a simple drilling step and engines from 1970-72 require a plugging step. Both steps can be performed while the engine is still in the chassis. All 1973-76 applications require 1977-up diameter pinion and cam gears.

Warranty: All Oil Pumps are covered under our "exchange only" provision. No credit will be issued as these items are exchange only



Oil Pump Cover fits 1968-91 type without chain oiler. Order allen screws separately.

VT No.	Item
12-0105	Chrome Cover
12-0106	Polished Cover
12-0109	Cast Cover
8746-12	1/4" - 24 Screws 1968-77
8747-12	1/4" - 24 Screws 1978-91



Pro Just Adjustable Pressure Relief Cap allows the precise adjustment of oil pressure by turning the adjusting screw clockwise to increase oil pressure or counterclockwise to reduce oil pressure. Comes with a "super pump" spring provided in our spring kit 13-9222. Works in stock 1981-99 oil pumps as well as S&S and other aftermarket oil pumps. Fits 1981-99 without oil vent. **VT No. 12-9921**



Complete Cast Iron Oil Pump Assembly for 1950-67 Big Twin, replaces 26201-48D.

VT No.	Item
12-9931	Complete Assembly
12-0295	Rebuild



12-1947



12-1947

Replica Style Big Twin Oil Pump for 1941-49 V-Twin includes cast outer cover without rotator.

VT No.	Item
12-1947	Complete
12-9750	Cover Only
40-0509	Fitting
40-0297	Fitting
12-0271	Rebuild



40-0561

Oil Pump Fitting Kit fits 1968-84 Big Twin models.

VT No. 40-0561

Chain Oil Adjuster Screws sold each.

VT No.	OEM	Fits	Head
12-1404	26383-32	1941-53 FL-FX	Hex
12-1476	26383-32	1936-48 Big Twin Slot	
12-0584	63610-53A	1954-64 Big Twin Slot	



12-1404



12-1476



12-1482

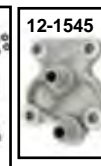
1936-40 Overhead Valve Knucklehead Oil Pump Parts.

Hardware kit includes by-pass kit, adjusting screw kit and gaskets.

VT No.	Item
12-1480	Hardware Kit
12-0477	Pump Assembly
12-1482	Oil Pump Cover, 282-36
12-1545	Oil Pump Cover, Cad
12-0452	Body
12-0453	Body
12-0296	Rebuild Kit
40-1421	Fitting
12-0109	Parkerized Cover



12-0477



12-1545



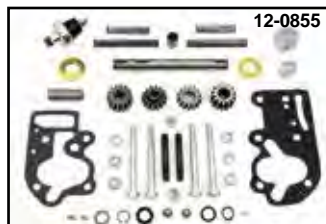
42-0011



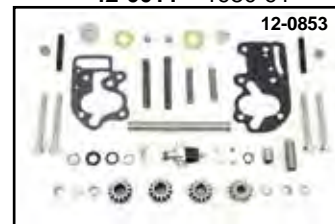
42-0041

Chrome Oil Pump Covers mount onto the existing bolts on Big Twin models

VT No.	Years
42-0041	1970-84 with chain oiler fitting
42-0011	1980-91



12-0855



12-0853

Oil Pump Rebuilds.

12-0296	1936-40
12-0271	1941-49
12-0295	1950-67
12-0855	1968-69
12-0853	1970-72
12-0297	1973
12-0852	1974-77
12-0851	1978-91



12-0851