



Replica Piston Kit

V-Twin Piston Kits include two cast alloy pistons, genuine Hastings three piece ring set, two wrist pins and four circlips. All Big Twin pistons have a steel expansion control strut cast as original.

61-74-80 Overhead Valve Piston Set use 22588-78 Pin Lock, VT No. 12-0929.							
COMP Dia.	STD 61" OHV 3 5/16" Bore	STD 8.5:1 74" 1200cc 3 7/16" Bore	LOW 7.5:1 74" 1200cc 3 7/16" Bore	HIGH 10:1 74" 1200cc 3 7/16" Bore	8.5:1 74" Stroker 3 7/16" Bore (S&S)	STD 8:1 80" 1340cc 3 1/2" Bore	LOW 7:1 80" 1340cc 3 1/2" Bore
STD	11-0426	11-0216	11-0307	11-0322	11-0455	11-0226	11-0317
.010	11-0847	11-0217	11-0308	11-0323	—	11-0227	11-0318
.020	11-0427	11-0218	—	11-0324	—	11-0228	11-0319
.030	11-0848	11-0219	11-0310	11-0325	11-0458	11-0229	11-0320
.040	11-0428	11-0220	11-0311	—	11-0459	11-0230	11-0321
.050	—	11-0221	11-0312	—	11-0460	Shovelhead	Shovelhead
.060	11-0429	11-0222	11-0313	—	11-0461	—	—
.070	—	11-0223	11-0314	—	—	—	—
.080	11-0439	—	—	—	—	—	—



Stroker Piston

COMP Dia.	8.5:1 4 1/2" Stroker 3 7/16" Bore	8.25:1 4 5/8" Stroker 3 1/2" Bore	8.25:1 (S&S) 4 5/8" Stroker 3 7/16" Bore	7.5:1 (S&S) 4 1/2" Stroker 3 5/8" Big Bore	7.5:1 4 1/2" Stroker 3 5/8" Big Bore
STD	11-0288	11-0461	11-0455	11-0237	11-0283
.010	—	—	—	—	11-0238
.020	—	11-0463	—	—	—
.030	—	—	11-0458	—	—
.040	—	—	11-0459	—	—
.050	—	—	11-0460	—	—
.060	—	—	11-0461	—	—



Over 100,000 Kits Served since 1976!

Ring Set

HASTINGS
The Ring Leader.



Wrist Pin and Lock Kit replaces 22760-73.
1948-85
VT No. 11-0870



Wrist Pin Locks. 10 packs.
VT No. Year
12-0910 1932-53
12-0911 1952-77
12-0929 1978-82

Hastings Piston Ring Sets are replacements for OEM ring sets. 61" and 74" FLH type will fit V-Twin Pistons. 74" FL type to fit OEM Pistons only. Also fit any of our cast pistons. Include cast compression rings and a 3-piece oil ring. Except where noted. Sold in sets for two pistons.

Model Size Bore Comp Ring Oil Ring	61" OHV 3 5/16" Bore 3 3/32" Ring 3 1/16" Oil Ring	74" FL 3 7/16" Bore 3 3/32" Ring 3 1/16" Oil Ring	74" FLH 3 7/16" Bore 1 1/16" Ring 3 1/16" Oil Ring	Moly
Mfg.#	6627	5193*	6482	2M6482
STD	11-0170	11-0117*	11-0176	11-1368
.010	11-1404	11-0118*	11-0177	11-1369
.020	11-0171	11-0119*	11-0178	11-1370
.030	11-1405	11-0120*	11-0179	11-1371
.040	11-0172	11-0121*	11-0180	11-1372
.050	—	11-0122*	11-0181	11-1373
.060	11-0173	11-0123*	11-0182	11-1374
.070	—	—	11-0183	11-1375
.080	11-1681	—	11-0184	11-1376

*Note: Features One Piece Oil Control Ring.

80" FL-FX Shovelhead 1340cc			
Mfg. #	6127 Cast	2M6127 Moly	
STD	11-0185	11-1363	
.010	11-0186	11-1364	
.020	11-0187	11-1365	
.030	11-0188	11-1366	
.040	11-0189	11-1367	

Hastings Patch.
VT No. 48-1479

3 5/8" Big Bore Shovelhead 5/64" Compression Ring	
Mfg.#	2M5722 Moly
STD	11-0196
.010	11-0197
.020	11-0198
.030	11-0199
3 5/8" Big Bore Shovelhead 1/16" Compression Ring	
Mfg.#	2M5721 Moly
STD	11-0252
.010	11-0253
.020	11-0254
.030	11-0255

One Piece V-Twin Cast Iron Ring Sets for 2 pistons with one piece oil ring.		
Dia.	1200cc FLH 3 7/16" Bore 74"	1340cc 3 1/2" Bore 80"
STD	—	11-2508
.010	11-2501	11-2509
.020	11-2502	11-2510
.030	11-2503	11-2511
.040	11-2504	11-2512
.050	11-2505	—
.060	11-2506	—
.070	11-2507	—

3 5/8" S&S Big Bore .058 Compression Ring	
Mfg.#	S&S 94-1210 Moly
.060	11-0262

FLH Piston Ring Three Piece Set features compression rings with a size of 1/16" and oil rings with the size of 3/16".
VT No. Size
11-1207 74"
11-0134 80"