



# Front Pulley



20-0720



20-0498

**Big Twin Drive Pulley** accepts 1.125 or 1.5 wide belts. Front Pulley includes pulley indexing nut seal and seal spacer as required. Fits 1979-84 4-Speed.

**Front**

VT No.	Finish	Tooth
20-0720	Raw	33

**Rear**

20-0452	Silver	70
20-0498	Chrome	70



20-0449

**Final Drive Front Pulleys**

available for Big Twin models as supplied by V-Twin or BDL. All BDL pulleys are 1/3 lighter than stock and include nut, lock plate and screws. Stock size pulley noted by \* utilizes 10-24 allen bolt to lock nut.

# of Teeth	V-Twin	BDL
	79-84 BT 4-speed	79-84 BT 4-speed
29		20-0653
30		20-0654
31		20-0655
32		20-0656
33	20-0449*	20-0657*

# Primo Belt Drive



20-0053

**11MM**

**Early Model Without Idler.** Outer front pulley guides allow 100% belt-to-pulley contact for superior belt tracking. Idler system not required as this unit is for models with adjustable transmissions only, kick starter. The belt is 11mm x 1 1/2" wide.

VT No.	Fits	Replacement Belt
20-0052	1937-54 FL Tapered shaft	20-0117 Open/Closed primary
20-0053	1955-64 FL Splined shaft	20-0117 Open/Closed primary

**11MM**

**Primo 11mm Late Model Belt Drive Kits** converts from chain to belt, ultra smooth and reliable. Fits inside primary case, idler no longer required. Measures 11mm x 1 1/2" wide.

VT No.	Fits	Replacement Belt
20-0050	1965-84 FL-FX Kick start	20-0117
20-0051	1965-84 FL-FX Electric start	20-0117
—	1979-84 FL-FX 5-Speed Electric Start	20-0116

**Note:** There is no warranty on belts when sold as part of kit or individual replacements.



20-0047



**Note:** All belts by Primo, Karata and BDL are manufactured by Gates Rubber. Belts for drives carry no warranty of any kind, as sold either as individual replacements or complete drive kits.

**8MM Closed**

**Closed Primary for 74" and 80"** is designed to fit inside primary cover. Increases horsepower, mileage and quiets engine while retaining stock appearance. Closed Primary. Kick start only 8mm. 1 1/2" belt type.

VT No.	Years	Replacement Belt
20-0047	1978-84	20-0102
20-0010	1965-84	20-0100
20-0499*	1978-84	20-0102

**\*Note:** For models with belt drive.

**8MM Open or Closed**

**Open Or Closed Primary Belt Drive.** Kick starter models only (8mm) 1 1/2" belt type.

VT No.	Fits	Replacement Belt
20-0044	1937-54	20-0102
20-0039	1955-64	20-0102

**8MM Open**

**Open primary belt drive for 74" and 80"** 8mm. These units were designed for competitive use or big inch street engines.

**Note:** All 2" and 3" belt drive units fit adjustable transmission bikes only.

VT No.	Fits	Width	Replacement Belt
20-0040	1937-54	2"	20-0104
20-0041	1955-84	2"	20-0104
20-0042	1937-54	3"	20-0105
20-0043	1955-84	3"	20-0105

# Brute Classic



8mm	Rep. Belt	Year/Type
20-0070*	20-0102	1979-84 Splined w/Rear Belt Drive
18-8325	—	Repl. Clutch Pak for Above Drives