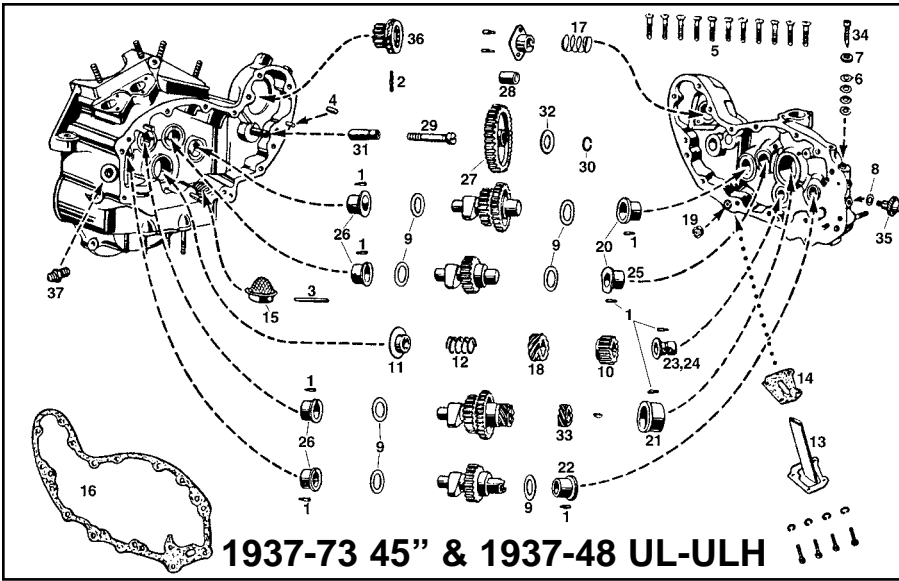




# SV Pinion Hardware



**Replica ULH Cam Cover** includes bushings installed, features smooth natural finish. As used on 74 and 80 cubic inch 1937-40 ULH. VT No. 10-1937

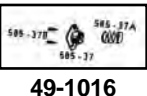
**1930-36 Big Twin and 45" Timer and Cam Bushings.**

- VT No. OEM Fits**
- 10-8524** 662-29 Timer Shaft
  - 10-8525** 662-30 Cam Gear Shaft
  - 10-8526** 662-34 Oiler Drive Shaft

**VL Cam Shims for 1930-36.**

- VT No. OEM Size**
- 10-8521** 663-26 1/64"
  - 10-8515** 664-26 1/32"

| 45" SV  | Big Twin SV | OEM      | #   | Item                        | 45" SV  | BT SV   | OEM       | #     | Item                       |
|---------|-------------|----------|-----|-----------------------------|---------|---------|-----------|-------|----------------------------|
| 12-1175 | 12-1175     | 271      | 1   | Bushing Pin                 | 10-2976 | 10-2977 | Set       |       | Cam Set, 4 pieces          |
| 12-1185 | 12-1185     | 327      | 2   | Gen Gear Pin                | 10-8379 | 10-8380 | Kit       |       | Bushing Kit                |
| 12-1173 | 12-1173     | 333      | 3   | Strainer Pin                | 10-0709 | 10-0709 | 25586-37  | 20    | Cam Gear Cover Bushing     |
| —       | 12-1166     | 377      | 4   | Dowel Pin                   | 10-2540 | 10-2540 | As Above  |       | .005 Oversize              |
| 9668-19 | 9668-19     | 2341     | 5   | Cam Cover Screw, parkerized | 10-0731 | 10-0731 | 25588-37  | 21    | Cam Gear Cover Bushing     |
| 9413-19 | 9413-19     | 2341     |     | Cam Cover Screw, cadmium    | 10-2507 | 10-2507 | 25590-37  | 22    | Cam Gear Cover Bushing     |
| 9412-19 | 9412-19     | 2341     |     | Cam Cover Screw, chrome     | 10-2512 | 10-2512 | 25591-37  | 23    | Pinion Bushing             |
| 9985-24 | 9985-24     | 6150W    | 6   | Adjuster Washer             | 10-2503 | —       | 25593-37  | 24    | Pinion Bushing             |
| 37-0737 | 37-0737     | 6182     | 7   | Adjuster Washer             | 10-2506 | —       | 25595-37  | 25    | Cam Gear Cover Bushing     |
| 14-0154 | 14-0154     | 6440     | 8   | Oil Switch Washer           | 10-2504 | 10-2504 | 25599-37  | 26    | Cam Gear Cover Bushing     |
| 12-0705 | 12-0705     | 6769     | 9   | Shim                        | 10-2495 | —       | 25601-37A | 26    | Cam Gear Cover Bushing     |
| —       | 12-1474     | 24010-37 | 10  | Pinion Gear                 | —       | 12-1475 | 25775-37  | 27    | Idler Gear                 |
| 12-1473 | —           | 24011-37 | 10  | Pinion Gear                 | 12-1259 | —       | 25776-37  | 27    | Idler Gear                 |
| 12-1526 | —           | 24696-39 | 11  | Seal Ring                   | 10-0716 | 10-0716 | 25785-30A | 28    | Idler Gear Bushing         |
| —       | 12-1527     | 24696-40 | 11  | Seal Ring                   | 12-0197 | 12-0197 | 25794-30  | 29    | Idler Gear Stud Screw      |
| 13-0105 | —           | 24699-37 | 12  | Pinion Spring               | 12-0915 | 12-0915 | 25810-15  | 30    | Idler Gear Retaining Ring  |
| —       | 13-9202     | 24700-37 | 12  | Pinion Spring               | 10-0805 | 10-0805 | 25788-30  | 31    | Idler Gear Stud            |
| 12-1424 | 12-1424     | 24912-37 | 13  | Relief Pipe                 | 10-0806 | 10-0806 | Kit       | 31/28 | Stud and Bushing Kit       |
| 15-0334 | 15-0277     | 24921-37 | 14  | Relief Pipe Gasket          | 15-0217 | 15-0217 | 25811-11  | 32    | Idler Washer               |
| 12-1512 | 12-1512     | 24975-37 | 15  | Oil Strainer                | —       | 12-0419 | 25851-37  | 33    | Circuit Breaker Drive Gear |
| 15-0879 | —           | 25226-37 | 16  | Cam Cover Gasket            | 12-1404 | 12-1404 | 26383-32  | 34    | Adjuster Screw             |
| —       | 15-0407     | 25227-37 | 16  | Cam Cover Gasket            | 12-1401 | 12-1401 | 26550-38A | 35    | Oil Pressure Switch        |
| 13-0106 | 13-0106     | 25287-37 | 17  | Breather Spring             | 32-0550 | 32-0550 | 31071-37  | 36    | Generator Drive Gear       |
| 49-0654 | 49-0654     | 25281-37 | 17A | Seal Ring Plate             | 7612-3  | 7612-3  | 63533-15  | 37    | Oil Fitting, Cadmium       |
| 49-1016 | 49-1016     | Kit      |     | Breather Kit                | 7612-3T | 7612-3T | 63533-15  | 37    | Oil Fitting, Cadmium       |
| —       | 12-1378     | 25302-37 | 18  | Oil Pump Drive Gear         | 40-0514 | 40-0514 | 63593-15  | 37    | Oil Fitting, Chrome        |
| 12-0421 | —           | 26318-37 | 18  | Oil Pump Drive Gear         |         |         |           |       |                            |
| 49-2562 | 49-2562     | 25350-37 | 19  | Breather Valve              |         |         |           |       |                            |



# Valve Covers

**Valve Spring Cover Set Screw type.** Use on all 1930-38 Flathead. Set of four.

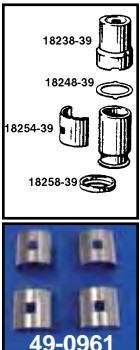
| VT No.  | Year/Model        | Type           |
|---------|-------------------|----------------|
| 49-0119 | 1930-36 VL        | Zinc Set       |
| 49-0113 | 1930-36 VL        | Zinc Set       |
| 49-0192 | 1937-38 UL        | Zinc Set       |
| 49-0243 | 1937-38 UL        | Chrome Set     |
| 14-0173 | 1930-38 VL and UL | Seal for Above |



**\*Note:** Feature chrome lower portion only.

**Late ULH Valve Cover Set** includes 4 sets of all parts shown, for 1939-48 UL-ULH models.

| VT No.  | OEM      | U/M | Item/Finish/Use      |
|---------|----------|-----|----------------------|
| 49-1965 | 18236-39 | 4   | Complete, Chrome     |
| 49-0967 | 18236-39 | 4   | Complete, Zinc       |
| 49-0961 | 18254-39 | 4   | Clips, Chrome        |
| 49-0962 | 18254-39 | 4   | Clips, Zinc          |
| 49-0963 | 18248-39 | 4   | Locks, Zinc          |
| 49-2580 | 18258-39 | 4   | Retainers, Zinc      |
| 13-0103 | 18247-39 | 4   | Springs              |
| 15-0281 | 18245-39 | 10  | Cork Gasket, Upper   |
| 49-1968 | 18246-39 | 4   | Cork Retainer, Upper |
| 15-0282 | 18257-39 | 10  | Cork Gasket, Mid     |
| 15-0283 | 18259-39 | 10  | Gasket, Lower        |



**45" Valve Cover Sets for 1929-73.**

| VT No.  | OEM/Model | Item                      | Finish     | Set |
|---------|-----------|---------------------------|------------|-----|
| 49-0938 | 45" Kit   | Complete Set (Less Seals) | Zinc       | Set |
| 49-0700 | 45" Kit   | Complete Set (Less Seals) | Chrome     | Set |
| 2722-20 | 45"       | Set                       | Parkerized | Set |
| 14-0785 | Seals     | Kit                       | —          | 8   |
| 15-0255 | 18630-26  | Washer                    | —          | 10  |
| 14-0170 | 18260-29  | Flat Seal Ring            | —          | 5   |
| 14-0621 | 18260-29  | Flat Seal Ring (James)    | —          | 5   |
| 14-0510 | 11123     | O-Ring                    | —          | 10  |
| 15-0256 | 18198-38  | Guide Seal                | —          | 2   |

