

Side Valve Valves and Guides



| Valves | | | |
|----------------|---------|----------|---------|
| Model and Year | Type | OEM | Steel |
| VL-74 | Intake | 163-30 | 11-9647 |
| UL-ULH-74 & 80 | Intake | 18070-37 | 11-0600 |
| 1937-48 | Exhaust | 18082-37 | 11-0611 |
| 45 cubic inch | Intake | 18070-32 | 11-0601 |
| 1932-73 | Exhaust | 18080-32 | 11-0612 |



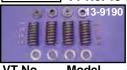
| Cast Iron Guides | | | |
|-----------------------|---------|---------|--|
| Model and Year | Intake | Exhaust | |
| 45" Flathead 1929-73 | | | |
| Standard | 11-0792 | 11-0792 | |
| +.002 | 11-0822 | 11-0822 | |
| +.004 | 11-0823 | 11-0823 | |
| UL & ULH Flathead 74" | & 80" | | |
| Standard | 11-0793 | 11-0793 | |
| +.002 | 11-0825 | 11-0825 | |



11-0792

GB Valve Guide Gaskets, 20 pack. Replaces 18198-38. Fits Side Valve/1929-73.

VT No. 15-0256



©13-9190 Valve Spring Kits include all springs, collars and keepers necessary for each application.

| VT No. | Model | Year | Item |
|---------|-----------|---------|------|
| 13-9188 | 45" | 1932-40 | Kit |
| 13-9189 | 45" | 1941-73 | Kit |
| 13-9190 | 74-VL | 1930-36 | Kit |
| 13-9191 | 74 and 80 | 1937-48 | Kit |
| | | | |

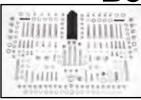
UL-ULH

11-0657 1930-48 Collar Kit Only UL

Valve Spring Sets Only, Set of 4

| lel |
|------|
| 0-48 |
| 1-73 |
| 0-40 |
| |







Cadmium Chrome Stock Style Hardware Kit contains all the stock engine nuts, bolts, washers and studs for your engine in choice of chrome or cadmium plating. Kit includes primary cover screws, lifter base screws, circuit breaker screws, case studs and nuts, timing plug, cam cover screws, cylinder base nuts and washers, oil pump nuts and bolts, trans side cover nuts and washers, transmission top screws, transmission fill plug, generator screws, head bolts and washers. For 1948-64 Panhead Kits, order proper length Panhead cover screws senarately

| Panneau co | ver screws se | eparately. | |
|------------|---------------|------------|---------------------------|
| Chrome | Cadmium | Year | Model |
| 8304 CHR | 8304 CAD | 1936-39 | 74 and 80 Side Valve with |
| | | | Cast Iron Heads |
| 8305 CHR | 8305 CAD | 1940-48 | 74 and 80 Side Valve with |
| | | | Cast Iron Heads |
| _ | 8306 CAD | 1940-48 | 74 and 80 Side Valve with |
| | | | Aluminum Heads |
| 8308 CHR | 8308 CAD | 1937-73 | 45 with Cast Iron Heads |
| 8309 CHR | 8309 CAD | 1937-73 | 45 with Aluminum Head |
| 808 | | | |



Tappet Set with lifter bases fits 1929-73 45's. VT No. 49-0850







45 and Big Twin Side Valve Steel Lifter Base.



| VT No. | Fits | Туре | Qty |
|---------|----------|------------|------|
| 49-0793 | Front | Thread | Set |
| 49-0797 | Rear | Thread | Set |
| 10-0234 | Rear 45" | Thread | Each |
| 9622-16 | Screw | Parkerized | Set |
| 8103-16 | Screw | Cadmium | Set |
| 8102-16 | Screw | Chrome | Set |



Side Valve Tappet Assemblies to fit 45, UL and K-Model Side Valves. Include roller assembly installed. Choose Jims or Sifton 'Lightning brand". Jims does not include adjuster screws or nuts where necessary.

.10-0567 does not include screws.

| | 5 5 | ä |
|----------|----------|----|
| 10-0 | 567 | la |
| Replaces | 18490-29 | 9. |
| Big Axle | Standa | ır |

| Big Axle | Standard | | |
|----------|----------|----------|------|
| Jims | Sifton | Size | U/M |
| _ | 10-0567 | Standard | Set |
| 10-0651 | 10-0506 | Standard | Each |
| 10-0652 | 10-0507 | .005 | Each |
| _ | 10-0528 | .010 | Each |
| _ | 10-0989 | .005 | Set |
| _ | 10-0990 | .010 | Set |





1930-73 Side Valve Tappet Adjuster Screw Kit for Flathead includes 4 screws and 4 matching lock nuts.

| VT No. | OEM | ltem |
|---------|----------|-----------|
| 10-0543 | Kit | V-Twin |
| 12-0523 | 18570-38 | Nut (10) |
| 10-0519 | 18556-40 | Screw (4) |
| 2779-8 | Kit | Colony |
| 10-0519 | 18556-40 | Screw (4) |



45 Wrap Around Tank. Front mounts to clutch cable frame mount and rear frame fender cross brackets. VT No. 40-0964



Tappet Roller Repair Kit includes 4 pins and 4 roller assemblies. Use tool VT No. 16-0874 for accurate removal and reassembly.



VT No. Type **10-0520** 18534-29A, 1929-84 **12-1179** Pins Only, 10 pack



Set of 45 Frame Castings includes all drop forged frame parts to build your own WL model race frame. Fits 1936-1952 W.

VT No. 49-2522