



Sprocket Shaft



12-0322 Left Crankcase Bearing by Timken. Factory assembled with correct spacer for proper end play.
VT No. OEM Fits
12-0322 24729-52 1954-76
12-0323 24729-74 1977-2003
12-0768 24605-07 2004-up
Left Crankcase Bearing and Race

Only. Two Required. Order snap ring and the correct spacer separately. Replaces 48302-85. Fits 1991-96.

VT No.	Timken	Fits
12-0430	12-0322	1954-76
12-0431	12-0323	1977-03
12-0768		2004-up



Motor Sprocket Nuts.
VT No. OEM Years Item
12-0502 8025 1957-69 Nut
12-0505 40387-70 1970-88 Nut
12-0149 7652 1989-up Nut
10-0460 40240-89 1989-up Spacer

Sprocket Shaft Hardware



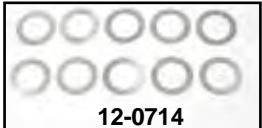
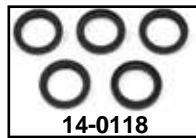
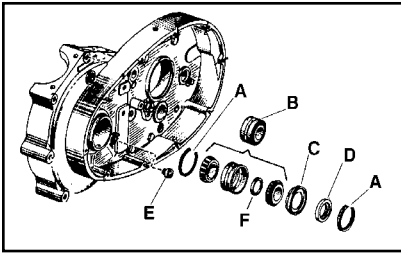
Timken Bearing Spacer Shims available in 5 packs. 1977-up Sportster.

VT No.	OEM	Size	VT No.	OEM	Size
10-1260	9142	.100	10-1265	9147	.110
10-1261	9143	.102	10-1266	9148	.112
10-1262	9144	.104	10-1267	9149	.114
10-1263	9145	.106	10-1268	9155	.098
10-1264	9146	.108	12-0983	9119A	Retaining Ring, 10 pack



Sprocket Shafts fit as listed. Machined and hardened to factory specifications.

Jims	Eastern	Years	OEM
10-8319	10-0420	1957-76	24000-57
10-8320	10-0421	1977-Early 81	24000-75
10-8321	10-0434	Late1981-85	24000-80



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VT No.	#	OEM	Year	Item
12-0912	A	24701-52	1952-76	Ret Ring
12-0322	B	24729-52	1952-76	Timken Bearing
12-0323	B	24729-74	1977-up	Timken Bearing
12-0989	ACD	Kit	1952-76	Spacer Kit
12-0990	ACD	Kit	1977-90	Spacer Kit
10-0470	C	24781-54	1954-76	Spacer, each
10-0460	C	40240-89	1991-01	Spacer
14-0118	D	35151-52A	1954-E76	Seal, 5 pack
14-0119	D	35151-74	1977-up	Seal, 5 pack
12-1511	E	25075-55	1957-76	Oil Transfer Valve
12-0713	F		1952-76	Shim .003
12-0714	F		1977-up	Shim .003

Sifton Cams for XLH-XLCH

Sifton Cam Set features PB + configuration, 4 piece set.								
VT No.	Years	Timing	Duration @.053	Duration @.020	Max Lift	TDC	Fits	
10-0662	1971-80	43/31	254	298	.410	.208	Bolt In Street Cam For More Power.No Head Work Required and Cam be used with stock springs	
Sifton 205 Minus Titan Cam Set. They will produce excellent results in well aspirated or very large motors. Timing is taken at .053 of the lift off the low spot on the heel of the cam at the tappets. Tappet clearance is zero to .002.								
VT No.	Years	Titan Cam	Degrees @ .053		Valve Lift Total	Spring Info		Free Travel
			Opens	Closes		TDC	Travel To Coli Bind	
10-0666	1981-84	Exhaust	52°	25°	.436	.194	.475	.500