



Replica Valve



| Model and Year | Type | OEM | Sifton™ Nitrate Steel | Sifton™ Steel | Sifton™ Nitrate Steel | V-Twin™ Chrome Steel | V-Twin™ Stainless Steel Nitrate |
|--|---|-----------|-----------------------|---------------|-----------------------|----------------------|---------------------------------|
| Ironhead Sportster 1958-69 | Intake | 18070-58 | | | | | |
| | Exhaust | 18080-58A | 11-1107 | | 11-0617 | 11-0631 | |
| Ironhead Sportster 1970-85 | Intake | 18070-70 | 11-1106 | | 11-0609 | 11-0628 | |
| | Exhaust | 18080-58A | 11-1107 | | 11-0617 | 11-0631 | |
| Ironhead "R" | Intake 1 ⁵ / ₁₆ " | 18070-70R | | 11-0665 | | | |
| 1970-85 | Exhaust 1 ³ / ₄ " | 18080-70R | | 11-0676 | 11-0618 | | 11-0623 |
| Note: All XL Valves with an "R" after OEM part number denote racing stem lengths, they are .080" longer than the stock valves. All "R" type valves have a tulip shape head for maximum flow. Valve face diameters are also larger which require a larger seat ground in the head. | | | | | | | |
| Evolution 883cc 1986-2003 | Intake | 18031-86 | 11-1109 | | 11-0671 | | |
| | Exhaust | 18030-86 | | | | | |
| Evolution 1100-1200 1987-2003 | Intake | 18023-87 | 11-1111 | | 11-0667 | | |
| | Exhaust | 18024-87 | | | | | |

Tappet Base



Tappet Block for 1957-84 in polished finish.

| VT No. | OEM | Brand |
|---------|----------|----------------------|
| 10-0522 | 18607-57 | Jims, each |
| 10-0182 | 18607-57 | V-Twin, 4 Piece Set |
| 10-0540 | 18607-57 | Sifton Set |
| 8782-4 | Screws | Chrome Set, Allen |
| 9846-4 | Screws | Cadmium Hex Bolt Set |

Chrome Tappet Base Cover is die cast one piece covering the area from the pushrod tube base to the cam cover. Fits 1991-2003.

VT No. 42-0447

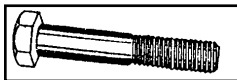


Chrome Tappet Cover fit XL models, 2004-up.

| VT No. | Item |
|---------|---------|
| 10-0565 | Cover |
| 15-0544 | Gaskets |



Chrome Tappet Covers fit 1986-90 XL, 4 piece 42-0113 style presses onto tappet block. VT No. 42-0113



Tappet Base Screws.

| Year | 1957-85 | 1986-90 | 1991-94 | 1995-03 |
|--------------|---------|---------|---------|---------|
| Acorn | — | 8867-4 | 9765-4 | 9766-4 |
| Allen | 8782-4 | 8782-4 | 9759-4 | 9760-4 |
| Hex, Cadmium | 9846-4 | — | — | — |



Tappet Block Set fits 1986-90 XL models. Set of 4. VT No. 10-0593



Chrome Tappet Block Cover Set features contour for perfect fit over existing stock style tappet blocks, securely held in place by four chrome allen screws which are supplied. Pushrods must be removed for installation.

Original design by Motoy-Cycle™ Accessories. Fits 1957-85 XLH-XLCH.

VT No. 42-0115

Developed in 1991