



# HASTINGS<sup>®</sup> RING SETS



Hastings Piston Ring Sets are replacements for OEM ring sets and will also fit our cast pistons. Available in standard or oversize versions with either a cast or moly compression ring and 3-piece oil ring in cast or moly construction. Sold in sets for two pistons.

<b>Model</b>	<b>883cc XL Evolution</b>
<b>Bore</b>	<b>3"</b>
<b>Comp Ring</b>	<b>1.5mm</b>
<b>Oil Ring</b>	<b>2.8mm</b>
	<b>Moly</b>
<b>Mfg.#</b>	<b>2M6198</b>
Standard	<b>11-0160</b>
.005	<b>11-0161</b>
.010	<b>11-0162</b>
.020	<b>11-0163</b>
.030	<b>11-0164</b>
.040	<b>11-0174</b>

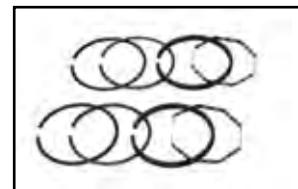
<b>Model</b>	<b>1000cc XLH-XLCH</b>	
<b>Bore</b>	<b>3<sup>3</sup>/<sub>16</sub>"</b>	
<b>Comp Ring</b>	<b>1<sup>1</sup>/<sub>16</sub>"</b>	
<b>Oil Ring</b>	<b>3<sup>3</sup>/<sub>16</sub>"</b>	
	<b>Cast</b>	<b>Moly</b>
<b>Mfg.#</b>	<b>7003</b>	<b>2M7003</b>
Standard	<b>11-0109</b>	<b>11-1377</b>
.010	<b>11-0110</b>	<b>11-1378</b>
.020	<b>11-0111</b>	<b>11-1379</b>
.030	<b>11-0112</b>	<b>11-1380</b>
.040	<b>11-0113</b>	<b>11-1381</b>
.050	<b>11-0114</b>	<b>11-1382</b>
.060	<b>11-0115</b>	<b>11-1383</b>
.070	<b>11-0116</b>	<b>11-1384</b>
<b>Model</b>	<b>900cc XLH-XLCH</b>	
<b>Bore</b>	<b>3"</b>	
<b>Comp Ring</b>	<b>1<sup>1</sup>/<sub>16</sub>"</b>	
<b>Oil Ring</b>	<b>3<sup>3</sup>/<sub>16</sub>"</b>	
	<b>Cast</b>	
<b>Mfg.#</b>	<b>6457</b>	
Standard	<b>11-0100</b>	
.010	<b>11-0101</b>	
.020	<b>11-0102</b>	
.030	<b>11-0103</b>	
.040	<b>11-0104</b>	
.050	<b>11-0105</b>	
.060	<b>11-0106</b>	
.070	<b>11-0107</b>	

<b>Model</b>	<b>1200cc XL Evolution 1988-03</b>	
<b>Bore</b>	<b>3<sup>1</sup>/<sub>2</sub>"</b>	
<b>Comp Ring</b>	<b>1<sup>1</sup>/<sub>2</sub>"</b>	
<b>Oil Ring</b>	<b>5<sup>5</sup>/<sub>32</sub>"</b>	
	<b>Cast</b>	<b>Moly</b>
<b>Mfg.#</b>	<b>6164</b>	<b>2M6164</b>
Standard	<b>11-0190</b>	<b>11-1357</b>
.005	<b>11-0191</b>	<b>11-1358</b>
.010	<b>11-0192</b>	<b>11-1359</b>
.020	<b>11-0193</b>	<b>11-1360</b>
.030	<b>11-0194</b>	<b>11-1361</b>
.040	<b>11-0195</b>	<b>11-1362</b>
<b>Model</b>	<b>1200cc XL Evolution 2004-up</b>	
<b>Bore</b>	<b>88.85mm (3.498)</b>	
<b>Comp Ring</b>	<b>1.2mm Top Ring 1.5mm 2nd Ring</b>	
<b>Oil Ring</b>	<b>2.5mm</b>	
	<b>Moly</b>	
<b>Mfg.#</b>		
Standard	<b>11-1394</b>	
.005	<b>11-1395</b>	
.010	<b>11-1396</b>	
<b>Model</b>	<b>1100cc XL Evolution</b>	
<b>Bore</b>	<b>3.350</b>	
<b>Comp Ring</b>	<b>1.5mm</b>	
<b>Oil Ring</b>	<b>2.8mm</b>	
	<b>Cast</b>	<b>Moly</b>
<b>Mfg.#</b>	<b>—</b>	<b>2M6199</b>
Standard	<b>—</b>	<b>11-0165</b>
.005	<b>—</b>	<b>11-0166</b>
.010	<b>—</b>	<b>11-0167</b>
.020	<b>—</b>	<b>11-0168</b>
.030	<b>—</b>	<b>11-0169</b>
.040	<b>—</b>	<b>11-0175</b>



**Total Seal Ring Sets** include rings for 2 pistons with a top ring of ductile cast iron, the gapless-middle ring and Gold Power 3-pieces design oil rings.

	<b>900cc</b>	<b>883</b>
	<b>3" Bore</b>	<b>Evo</b>
		<b>V2</b>
<b>Mfg.#</b>	<b>7546</b>	<b>8916</b>
.010	<b>—</b>	<b>11-1828</b>
.030	<b>—</b>	<b>—</b>
.040	<b>11-1818</b>	<b>—</b>
.050	<b>—</b>	<b>—</b>



**One Piece Cast Iron Ring Sets** for 2 pistons with one piece oil ring.

<b>Dia.</b>	<b>1000cc</b>
	<b>XL 3<sup>3</sup>/<sub>16</sub>"</b>
	<b>Bore 61"</b>
Standard	<b>—</b>
.010	<b>11-2514</b>
.020	<b>11-2515</b>
.030	<b>11-2516</b>
.040	<b>11-2517</b>
.050	<b>11-2518</b>
.060	<b>11-2519</b>
.070	<b>11-2520</b>