



Neck Cup Kit



Ball Bearing Neck Cups available in pairs as zinc cups only or chrome kit with races and balls. Fits 1952-77 Sportster.

Note: Sportsters use 28 ball bearings.

| VT No. | OEM | Finish |
|----------|----------|-----------------------|
| 24-0110 | 48310-30 | Zinc Cups |
| 24-0135 | Cpt. Kit | Chrome |
| 24-0195* | Cpt. Kit | Chrome |
| 12-0157 | 8860 | 5/16", Balls 50 piece |
| 12-0128 | 8860 | 5/16", Balls 30 piece |
| 24-0099 | 48346-39 | Upper Race |
| 24-0621 | 48347-52 | Lower Race |

***Note:** Includes top nut, sleeve and dust cover.



Fork Stem Bearings and Races.
Order separately as noted for 1982-up XL.

| VT No. | OEM | Item | U/M |
|---------|----------|----------|------|
| 24-0118 | 48360-60 | Bearings | Pair |
| 12-0384 | Peer | Bearings | Pair |
| 12-0335 | Timken | Bearing | Each |
| 12-0348 | 48315-60 | Race | Each |
| 12-0383 | Peer | Race | Each |



Neck Cup Kit features solid internal fork stops that are built into the cups and hidden away. Fits stock and custom rigid frames that accept stock XL neck cups. Kit includes cups, races, bearings and covers. Drilling and triple tree

required at bearing area. Fits 1957-81.

VT No. 24-0236



Neck Cup Kits for Sportster to convert 1952-77 ball bearing style cups to Timken tapered type. Complete conversion kit includes two (2) chrome cups, two (2) tapered bearings and dust shields, 1978-up types are for stock replacement.

| VT No. | OEM | Year | Item |
|----------|----------|---------|-------------------------|
| 24-0225 | Kit | 1952-77 | Complete Kit |
| 24-0232 | Set | 1952-77 | Bearing Set |
| 24-0233 | Set | 1952-77 | Dust Covers |
| 24-0157 | Set | 1952-77 | Cups with Races |
| 24-0338 | 48310-78 | 1978-81 | Cups with Races |
| 24-0101 | 45586-78 | 1978-81 | Bearing Set |
| 12-0354 | As Above | Each | |
| 24-0221 | 45597-78 | 1978-81 | Upper Dust Shield |
| 24-0619 | 48370-78 | 1978-81 | Lower Dust Shield |
| 24-9935 | All | 1978-81 | Kit with 2 Dust Shields |
| 24-9936* | All | 1982-up | Kit with 2 Dust Shields |
| 24-0118 | Set | 1982-up | Bearings Only |
| 24-1098 | Set | 1978-81 | Cups without races |

***Note:** Does not include neck cups.



Dust Shield Sets include upper and lower for 1982-up.

| VT No. | Finish |
|---------|--------|
| 24-0117 | Zinc |
| 24-0114 | Chrome |



Dust Shields zinc plated.

| VT No. | OEM | Fit | Model |
|---------|-----------|-------------|---------|
| 24-0221 | 45597-78 | Upper | 1978-81 |
| 24-0618 | 48361-80 | Upper | 1982-up |
| 24-0112 | 48365-48A | Lower | 1982-up |
| 24-0619 | 48370-78 | Lower | 1978-81 |
| 24-0111 | 48370-52 | Upper | 1952-78 |
| 14-0174 | 48184-01 | Upper/Lower | 2001-up |

"Raked" Neck Cups



1982-up "Raked" Chrome Neck Cup Kit includes longer stem. Rake requires long fork tubes and neck lock cannot be retained.

| VT No. | Stop | Year | Degree |
|---------|-------|---------|--------|
| 24-0294 | Tab | 1988-03 | 3° |
| 24-0376 | Plate | 1982-03 | 3° |
| 24-1285 | Plate | 1982-03 | 5° |
| 24-1267 | Plate | 1982-03 | 7° |

"Raked" Chrome Neck Cup Kits provide 3° rake when installed.

| VT No. | Year |
|---------|---------|
| 24-0289 | 1952-77 |
| 24-0291 | 1978-81 |

Note: Rake Neck Kits are for **Show Applications** only and **Require** longer Fork Tube to be **Installed**.