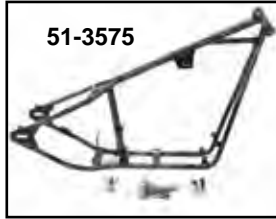




200 Series Rigid Frame



51-3525



51-3575

Related Components for 200 1986-03 XL Frame. Order separately.

- VT No. Item**
- 44-0148 Axle, 14.5"
 - 44-0545 Adjuster Kit
 - 20-4001 Belt, 133T x 1.125"
 - 20-0512 Offset Pulley
 - 31-0953 Front Top Mount
 - 24-0253 Neck Cup Set, 1"
 - 44-0786 Right Hand Rear Axle Spacer
 - 40-0404 Oil Tank, Round
 - 40-0474 Round Oil Tank
 - 42-9912 Battery Box
 - 22-0370 Caliper Kit
 - 37-0889 Axle Nut Set

Wyatt Gatling Rigid Frame features 40 degree rake, 3" stretch in front legs, to accept 1.125" belt with 200 series tire. Frame has kick stand tab and battery box mount welded in place.

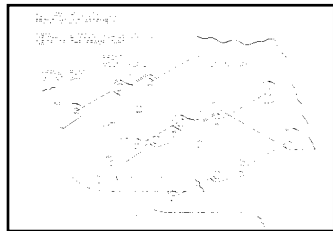
VT No. Year
51-3525 1986-03
51-3575 1957-85



31-1755



- **Frame** 51-3525
- **Fork** 24-0938
- **Pipes** 30-0300
- **Oil Tank** 40-0474
- **Gas Tank** 38-0196
- **Forward Control** 22-0731



Note: On 51-3525 motor mount plates fit inside of frame mount tabs as shown.



Bobber

V-Twin Rolling Chassis include rigid frame, single disc glide fork assembly, 16" chrome rear wheel, 21" chrome front wheel, 3 1/2 gallon bobbed tank set, cast dash kit, axles, Avon rear tire as noted, oil tank and kick stand. Disc brake models will accept 1987-99 GMA Rear Caliper VT No. 23-9209.

VT No.	Year	Engine Type	Brake Type	Tire	Type
51-1030	1952-76	Ironhead	Mechanical	130	Bobber
51-1033	1977-78	Ironhead	Mechanical	130	Bobber
51-1034	1979-81	Ironhead	Disc	130	Bobber
51-1035	1982-03	Ironhead and Evolution	Disc (Belt-Chain)	130 Belt, 140 Chain	Bobber
51-5002	1982-03	Ironhead and Evolution	Disc	150	Chopper
51-1260	1982-03	Evolution	Disc	180	Chopper
51-1265	1982-03	Evolution	Disc	180	Bobber



Weld On Caliper Bracket Set fits Rigid XL frame for left side use.
VT No. 51-0630

Chrome 5.5" Round Oil Tank fits XL's with Rigid frame mounts by clamping to center tube or top mount center fill.

VT No.	Type	Finish	Brackets
40-0474	Clamp	Chrome	—
40-1476	Clamp	Raw	—
40-0741	Top Mount	Chrome	31-1755
40-0742	Top Mount	Raw	31-1755



40-0474



- Features Flatside Bob Tank Mounts
- Suggested Parts List
- Kick Stand Mount
- Sissy Bar Tabs

51-1025

Frames include a suggested parts listing to aid in construction.



51-1032
Order Neck Cups Separately



51-1032

Rigid Frames for XL models will accept 1" neck cups, VT No. 24-0119 and include mounts for flat side fat bob tanks or stock tank. Frames with cross shafts include bushings. Order oil tank and

battery box separately. Disc brake models accept 1987-99 caliper assembly VT No. 22-0370 and a 140 tire. All frames have 40° rake and 1" stretch. 1975-76 models require use of forward controls. **Note:** 1957-79 application requires modification of rear motor mount to accept kick shaft.

VT No.	Year	Engine	Brake Type
51-1025	1957-76	Ironhead	Mechanical
51-1028	1977-78	Ironhead	Mechanical
51-1031	1952-78	Ironhead	Disc
51-1032	1979-81	Ironhead	Disc
51-1027	1986-2003	Evolution	Disc, Belt, Chain (140)
51-3525	1986-2003	Evolution	Belt (200)



40-0474
Installed



40-0742